

SPYDER GRAVITY FEEDER



ASSEMBLY INSTRUCTIONS

**CONGRATULATIONS ON PURCHASING ONE OF THE MOST INNOVATIVE PRODUCTS
IN THE GAME FEEDER INDUSTRY TODAY!**

**THE SPYDER GRAVITY FEEDER IS INCREDIBLY DURABLE AND SHOULD LAST YOU MANY YEARS IN
THE FIELD WITHOUT FAIL.**

**ASSEMBLY IS A BREEZE. THE SPYDER ATTACHES TO ANY EXISTING BARREL, DRUM, BUCKET, OR
STORAGE CONTAINER AND REPLACES YOUR HIGH MAINTENANCE ELECTRONIC SPIN FEEDER. JUST
BE SURE THE CONTAINER IS STURDY ENOUGH TO SUPPORT OUR PRODUCT. YOU CAN VIEW A SHORT
ASSEMBLY VIDEO AND DOWNLOAD THESE INSTRUCTIONS WITH THE PARTS LIST AT
WWW.SPYDERFEEDERSYSTEMS.COM/ASSEMBLY.**



**PLEASE BE AWARE OF THE SHARP EDGES ON THE FEEDER TRAY SPRINGS DURING ASSEMBLY,
AND BE SURE TO CHECK YOUR STATE AND LOCAL GAME LAWS IN REGARDS TO FEEDING WILDLIFE.**

TOOLS REQUIRED:

- **PHILIPS HEAD SCREW DRIVER OR PHILIPS HEAD DRILL BIT W/DRILL**
- **5/16 INCH OR 8MM SOCKET WRENCH OR SOCKET DRILL BIT W/DRILL**

1. INSERT THE ELBOWS INTO THE MANIFOLD.

**SINCE THE ELBOWS HAVE A PRETTY SNUG FIT IN THE MANIFOLD WE SUGGEST INSERTING
THEM FIRST, PRIOR TO MOUNTING THE MANIFOLD ONTO THE FEED STORAGE CONTAINER.
BE SURE TO INSERT THE ELBOWS THE WHOLE WAY INTO THE MANIFOLD BY TAPPING THEM
INTO PLACE WITH THE HEEL OF YOUR HAND OR A RUBBER Mallet. YOU CAN ALSO TRY
USING ANY STANDARD HOUSEHOLD LUBRICANT TO ASSIST WITH INSERTING AND THEN
POSITIONING THE ELBOWS TO YOUR LIKING. ONCE THEY'RE IN THEY WILL TURN, BUT IT
MAY TAKE A LITTLE EFFORT TO GET THEM POSITIONED EXACTLY AS YOU WANT THEM.**



SPYDER GRAVITY FEEDER



ONCE THE ELBOWS ARE IN POSITION, USE THREE OF THE 1/2 INCH MACHINE SCREWS (INCLUDED) AND SCREW THEM INTO THE PRE-DRILLED PILOT HOLES IN THE MANIFOLD TO SECURELY ATTACH THE ELBOWS TO THE MANIFOLD.

2. WITH THE ELBOWS SECURED TO THE MANIFOLD, POSITION THE MANIFOLD OVER THE HOLE IN THE BOTTOM OF YOUR FEED STORAGE CONTAINER AND USE THE FOUR SELF-TAPPING HEX SCREWS (INCLUDED) TO MOUNT THE MANIFOLD ONTO THE FEED STORAGE CONTAINER.
3. INSERT THE PRE-ASSEMBLED FEEDER ARMS AND FEEDER TRAYS INTO THE ELBOWS. BE SURE TO POSITION THE FEEDER TRAYS SO THEY ARE PARALLEL TO THE GROUND AND NOT TIPPED TO ONE SIDE OR THE OTHER. USE CAUTION BECAUSE OF THE SHARP EDGES ON THE FEEDER TRAY SPRINGS. WE DON'T WANT YOU TO CUT YOURSELF.
4. NOW USE THE REMAINING THREE 1/2 INCH MACHINE SCREWS AND SCREW THEM INTO THE PRE-DRILLED PILOT HOLES IN THE ELBOWS TO SECURELY ATTACH THE FEEDER ARMS TO THE ELBOWS.
5. EACH FEEDER TRAY CONTAINS TWO SCREWS YOU CAN USE TO ADJUST THE FLOW OF FEED. THE REAR SCREW ADJUSTS THE TENSION REQUIRED TO FORCE DOWN THE TRAY. THE FRONT SCREW CONTROLS THE DISTANCE THAT THE TRAY CAN TRAVEL TO RELEASE FEED. WE'VE PRE-SET THEM FOR YOU, BUT FEEL FREE TO PLAY WITH THEM BOTH TO DETERMINE WHAT YOU FEEL IS AN OPTIMAL SETTING.

YOU'RE ALL SET!! FILL YOUR FEED CONTAINER WITH YOUR FAVORITE FEED AND YOU'RE GOOD TO GO. DON'T GET FRUSTRATED IF IT TAKES THE ANIMALS A FEW TRIES BEFORE THEY FIGURE OUT THE SPYDER SYSTEM. TRUST US. THEY WILL FIGURE IT OUT. ENJOY!!!

VISIT OUR WEBSITE AT WWW.SPYDERFEEDERSYSTEMS.COM TO SUBMIT YOUR OWN TRAIL CAMERA PHOTOS AND VIDEOS OF THE SPYDER IN ACTION AND TO STAY UPDATED ON OTHER PRODUCTS COMING SOON.



SPYDER GRAVITY FEEDER



PARTS LIST

**CONGRATULATIONS ON PURCHASING ONE OF THE MOST INNOVATIVE PRODUCTS
IN THE GAME FEEDER INDUSTRY TODAY!**

**THE SPYDER GRAVITY FEEDER IS INCREDIBLY DURABLE AND SHOULD LAST YOU MANY YEARS IN
THE FIELD WITHOUT FAIL. HOWEVER, IN THE UNLIKELY EVENT THAT THE SPYDER SHOULD BREAK
OR FAIL, SIMPLY VISIT OUR WEBSITE AND CHOOSE THE "CONTACT US" PAGE TO REACH OUT FOR
ANY ADVICE OR REPLACEMENT PARTS.**

NO MORE BATTERIES. NO MORE TIMERS. NO MORE HASSLES.

YOUR PURCHASE INCLUDES:

- A. MANIFOLD (1)**
- B. ELBOWS (3)**
- C. FEEDER TRAYS (3)**
- D. FEEDER ARMS (3)**
- E. 1 ¼" HEX HEAD SELF-TAPPING SCREWS (4)**
- F. ½" MACHINE SCREWS (6)**
- G. FEEDER ARM DECAL (1)**

*****NOTE: THE FEEDER ARMS AND TRAYS COME PRE-ASSEMBLED.**

**VISIT OUR WEBSITE AT WWW.SPYDERFEEDERSYSTEMS.COM TO SUBMIT YOUR OWN TRAIL CAMERA
PHOTOS OF THE SPYDER IN ACTION AND TO STAY UPDATED ON OTHER PRODUCTS COMING SOON.**

LIKE US ON FACEBOOK!!



SPYDER GRAVITY FEEDER

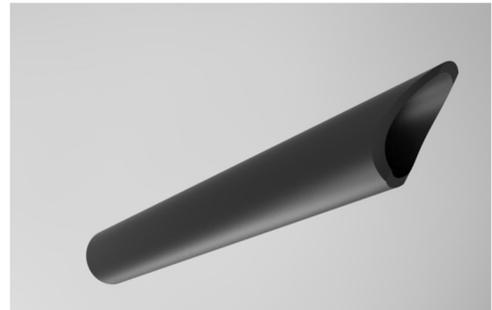


INCLUDED PARTS DIAGRAMS

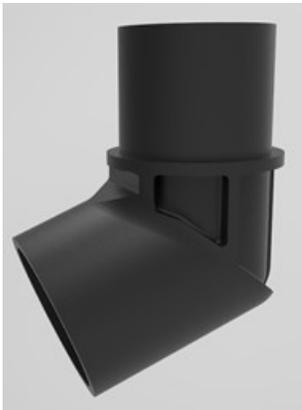
(1) MANIFOLD



(3) FEEDER ARMS



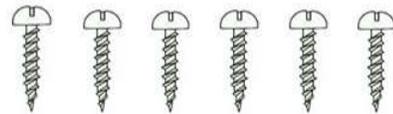
(3) ELBOWS



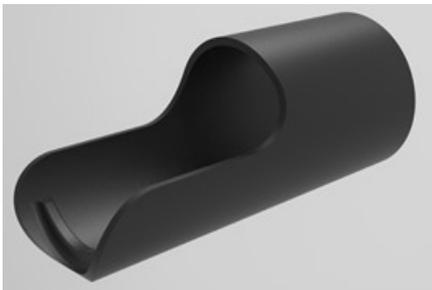
(4) 5/16" HEX HEAD SELF-TAPPING SCREWS



(6) 1/2" PAN HEAD SCREWS



(3) FEEDER TRAYS



(1) FEEDER ARM DECAL

